





Mapping sourced from Ordnance Survey 09/09

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**Driving** - From the M25 turn off at Junction 15(4B) for the M4 Westbound. Passing Junction 10 which heads to Reading East, turn off at Junction 11, then join the A33. Follow signs to the town centre and join the A329. At the second main junction take the slip road to the roundabout and take the 3rd exit into Friar St.  
**From the M40** travelling South, exit at junction 4 to A404 (M) to M4 Westbound until Junction 11. Then directions as above apply.
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**By Rail** - Reading Station
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**Parking** - Nearby Car Parks as shown.
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**By Bus** - Optimax is served by buses as follows; 25, 17, 45 & 138